

7MBP25TEA120

Econo IPM series

1200V / 25A 7 in one-package

Features

- Temperature protection provided by directly detecting the junction temperature of the IGBTs
- Low power loss and soft switching
- High performance and high reliability IGBT with overheating protection
- Higher reliability because of a big decrease in number of parts in built-in control circuit



Maximum ratings and characteristics

- Absolute maximum ratings(at Tc=25°C unless otherwise specified)

Item	Symbol	Rating		Unit		
		Min.	Max.			
Bus voltage	DC	V _{DC}	0	900	V	
	Surge	V _{DC(surge)}	0	1000	V	
	Short operating	V _{sc}	400	800	V	
Collector-Emitter voltage *1		V _{CES}	0	1200	V	
Inverter	Collector current	DC	I _C	-	25	A
		1ms	I _{CP}	-	50	A
	DC	-I _C	-	25	A	
	Collector power dissipation	One transistor *3	P _C	-	139	W
Brake	Collector current	DC	I _C	-	15	A
		1ms	I _{CP}	-	30	A
	Forward current diode	I _F	-	15	A	
	Collector power dissipation	One transistor *3	P _C	-	139	W
Supply voltage of Pre-Driver *4		V _{CC}	-0.5	20	V	
Input signal voltage *5		V _{in}	-0.5	V _{CC} +0.5	V	
Input signal current		I _{in}	-	3	mA	
Alarm signal voltage *6		V _{ALM}	-0.5	V _{CC}	V	
Alarm signal current *7		I _{ALM}	-	20	mA	
Junction temperature		T _j	-	150	°C	
Operating case temperature		T _{opr}	-20	100	°C	
Storage temperature		T _{stg}	-40	125	°C	
Solder temperature *8		T _{sol}	-	260	°C	
Isolating voltage (Terminal to base, 50/60Hz sine wave 1min.)		V _{iso}	-	AC2500	V	
Screw torque	Mounting (M5)		-	3.5	N·m	

Note

*1 : V_{CES} shall be applied to the input voltage between terminal P and U or ,V or W or DB, N and U or V or W or DB

*2 : $125^{\circ}\text{C}/\text{FWD } R_{th(j-c)}/(I_c \times V_F \text{ MAX})=125/2.05/(25 \times 2.0) \times 100 > 100\%$

*3 : P_C=125°C/IGBT R_{th(j-c)}=125/0.90=139W [Inverter]

P_C=125°C/IGBT R_{th(j-c)}=125/0.90=139W [Brake]

*4 : V_{CC} shall be applied to the input voltage between terminal No.4 and 1, 8 and 5, 12 and 9, 14 and 13

*5 : V_{in} shall be applied to the input voltage between terminal No.3 and 1, 7 and 5, 11 and 9, 16,17,18 and 13.

*6 : V_{ALM} shall be applied to the voltage between terminal No.2 and 1, No6 and 5, No10 and 9, No.19 and 13.

*7 : I_{ALM} shall be applied to the input current to terminal No.2,6,10 and 19.

*8 : Immersion time 10±1sec.

Electrical characteristics (at $T_c=T_j=25^\circ\text{C}$, $V_{cc}=15\text{V}$ unless otherwise specified.)

● Main circuit

Item		Symbol	Condition	Min.	Typ.	Max.	Unit	
Inverter	Collector current at off signal input	ICES	$V_{CE}=1200\text{V}$ V_{in} terminal open.	-	-	1.0	mA	
	Collector-Emitter saturation voltage	$V_{CE(sat)}$	$I_c=25\text{A}$	Terminal	-	-	3.1	V
				Chip	-	2.4	-	
	Forward voltage of FWD	V_F	$-I_c=25\text{A}$	Terminal	-	-	2.0	V
Chip				-	1.6	-		
Brake	Collector current at off signal input	ICES	$V_{CE}=1200\text{V}$ V_{in} terminal open.	-	-	1.0	mA	
	Collector-Emitter saturation voltage	$V_{CE(sat)}$	$I_c=15\text{A}$	Terminal	-	-	2.6	V
				Chip	-	1.9	-	
	Forward voltage of Diode	V_F	$-I_c=15\text{A}$	Terminal	-	-	3.3	V
Chip				-	1.9	-		
Turn-on time	t_{on}	$V_{DC}=600\text{V}, T_j=125^\circ\text{C}$		1.2	-	-	μs	
Turn-off time	t_{off}	$I_c=25\text{A}$ Fig.1, Fig.6		-	-	3.6		
Reverse recovery time	t_{rr}	$V_{DC}=600\text{V}, I_F=25\text{A}$ Fig.1, Fig.6		-	-	0.3		

● Control circuit

Item	Symbol	Condition	Min.	Typ.	Max.	Unit
Supply current of P-line side pre-driver(one unit)	I_{ccp}	Switching Frequency : 0 to 15kHz $T_c=-20$ to 100°C Fig.7	-	-	15	mA
Supply current of N-line side pre-driver	I_{ccn}		-	-	45	mA
Input signal threshold voltage (on/off)	$V_{in(th)}$	ON	1.00	1.35	1.70	V
		OFF	1.25	1.60	1.95	V
Input zener voltage	V_z	$R_{in}=20\text{k ohm}$	-	8.0	-	V
Alarm signal hold time	t_{ALM}	$T_c=-20^\circ\text{C}$ Fig.2	1.1	-	-	ms
		$T_c=25^\circ\text{C}$ Fig.2	-	2.0	-	ms
		$T_c=125^\circ\text{C}$ Fig.2	-	-	4.0	ms
Current limit resistor	R_{ALM}	Alarm terminal	1425	1500	1575	ohm

● Protection Section ($V_{cc}=15\text{V}$)

Item	Symbol	Condition	Min.	Typ.	Max.	Unit
Over Current Protection Level of Inverter circuit	I_{oc}	$T_j=125^\circ\text{C}$	38	-	-	A
Over Current Protection Level of Brake circuit	I_{oc}	$T_j=125^\circ\text{C}$	23	-	-	A
Over Current Protection Delay time	t_{DOC}	$T_j=125^\circ\text{C}$	-	5	-	μs
SC Protection Delay time	t_{SC}	$T_j=125^\circ\text{C}$ Fig.4	-	-	8	μs
IGBT Chip Over Heating Protection Temperature Level	T_{jOH}	Surface of IGBT chips	150	-	-	$^\circ\text{C}$
Over Heating Protection Hysteresis	T_{jH}		-	20	-	V
Under Voltage Protection Level	V_{UV}		11.0	-	12.5	V
Under Voltage Protection Hysteresis	V_H		0.2	0.5	-	

● Thermal characteristics ($T_c=25^\circ\text{C}$)

Item			Symbol	Min.	Typ.	Max.	Unit
Junction to Case thermal resistance *9	Inverter	IGBT	$R_{th(j-c)}$	-	-	0.90	$^\circ\text{C/W}$
		FWD	$R_{th(j-c)}$	-	-	2.05	$^\circ\text{C/W}$
	Brake	IGBT	$R_{th(j-c)}$	-	-	0.90	$^\circ\text{C/W}$
Case to fin thermal resistance with compound			$R_{th(c-f)}$	-	0.05	-	$^\circ\text{C/W}$

*9 For 1 device, Case is under the device

● Noise Immunity ($V_{DC}=300\text{V}$, $V_{cc}=15\text{V}$, Test Circuit Fig.5)

Item	Condition	Min.	Typ.	Max.	Unit
Common mode rectangular noise	Pulse width $1\mu\text{s}$, polarity \pm , 10minuets Judge : no over-current, no miss operating	± 2.0	-	-	kV
Common mode lightning surge	Rise time $1.2\mu\text{s}$, Fall time $50\mu\text{s}$ Interval 20s, 10 times Judge : no over-current, no miss operating	± 5.0	-	-	kV

● Recommendable value

Item	Symbol	Min.	Typ.	Max.	Unit
DC Bus Voltage	V_{DC}	-	-	800	V
Operating Supply Voltage of Pre-Driver	V_{CC}	13.5	15.0	16.5	V
Screw torque (M5)	-	2.5	-	3.0	Nm

● Weight

Item	Symbol	Min.	Typ.	Max.	Unit
Weight	W_t	-	270	-	g



Figure 1. Switching Time Waveform Definitions



Fault : Over-current, Over-heat or Under-voltage

Figure 2. Input/Output Timing Diagram

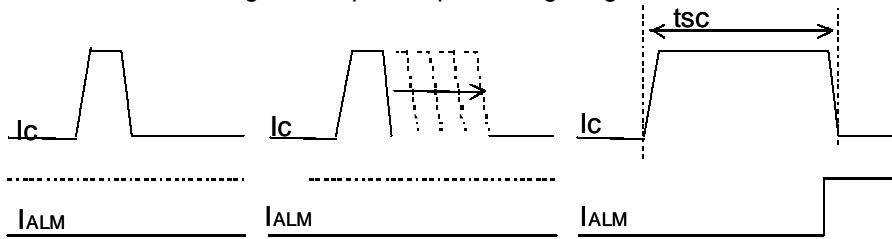


Figure.4 Definition of tsc

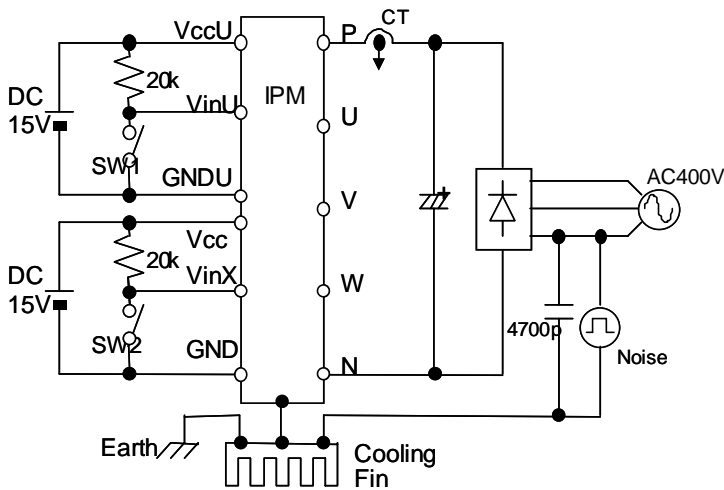


Figure 5. Noise Test Circuit

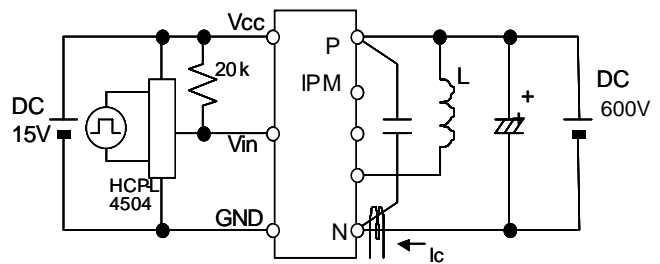


Figure 6. Switching Characteristics Test Circuit

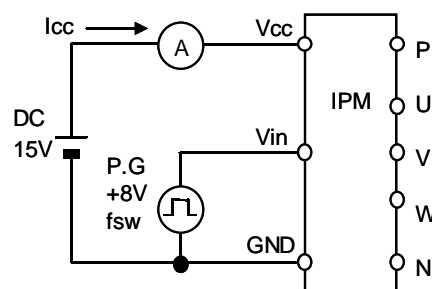
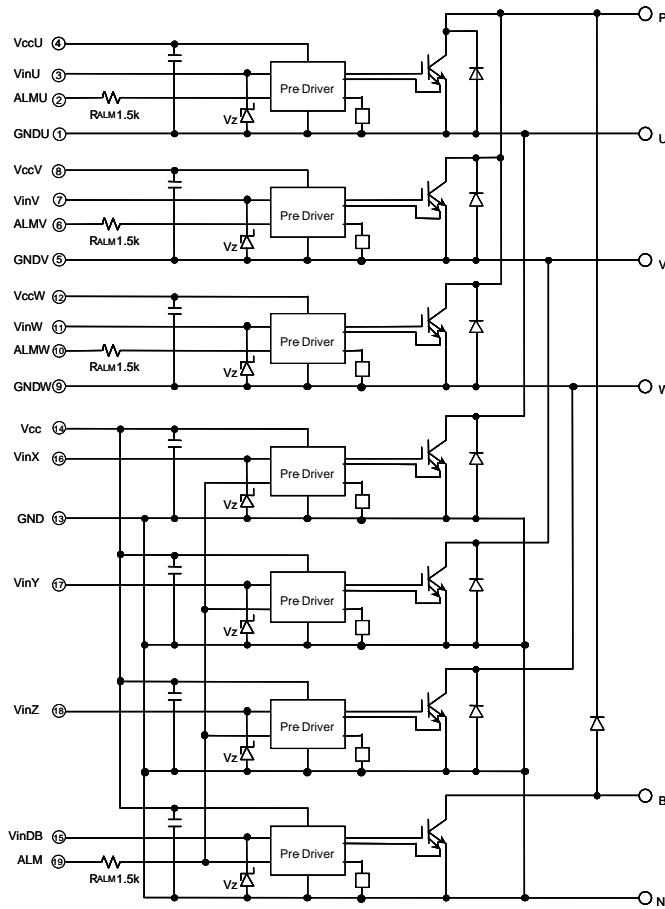


Figure 7. Icc Test Circuit

Block diagram

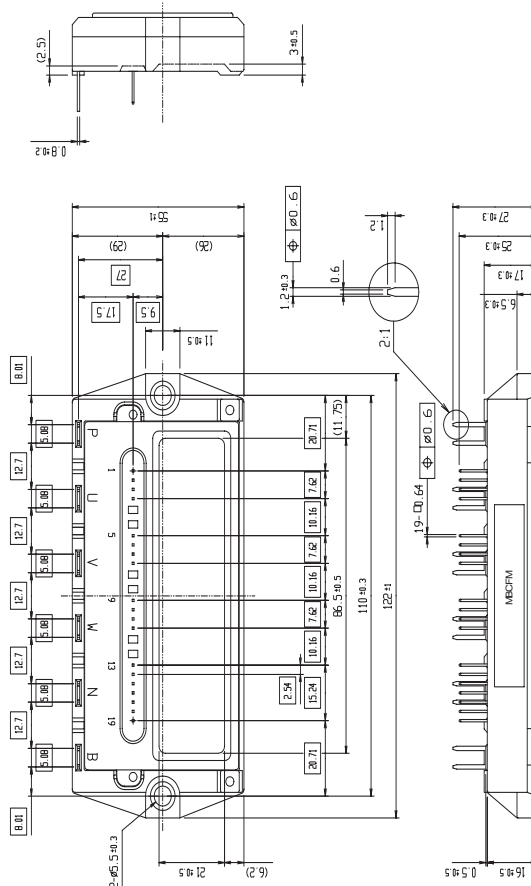


Pre-drivers include following functions

1. Amplifier for driver
2. Short circuit protection
3. Under voltage lockout circuit
4. Over current protection
5. IGBT chip over heating protection

Outline drawings, mm

Package:P622

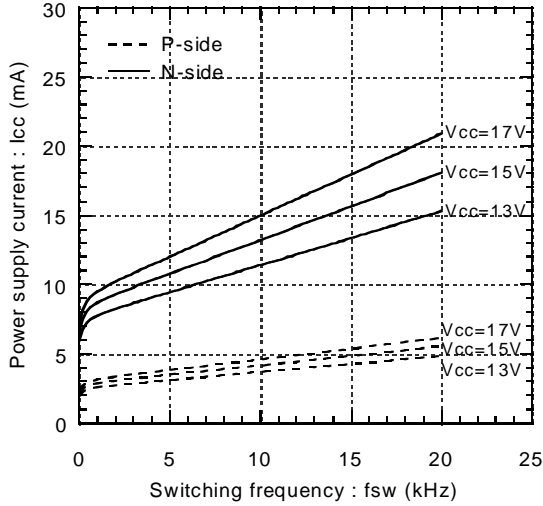


Mass : 270g

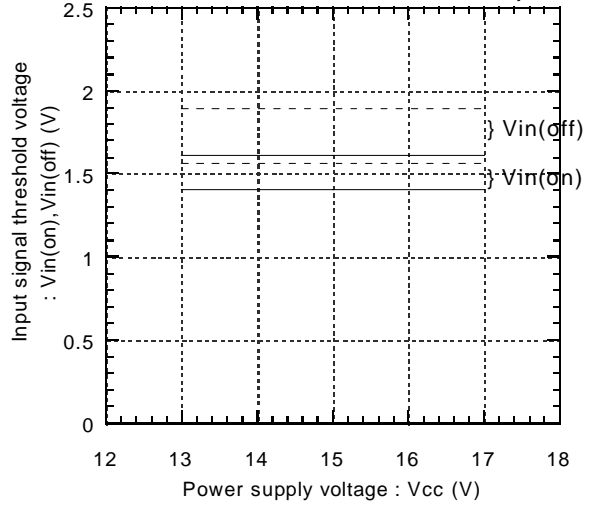
Characteristics

Control circuit characteristics (Representative)

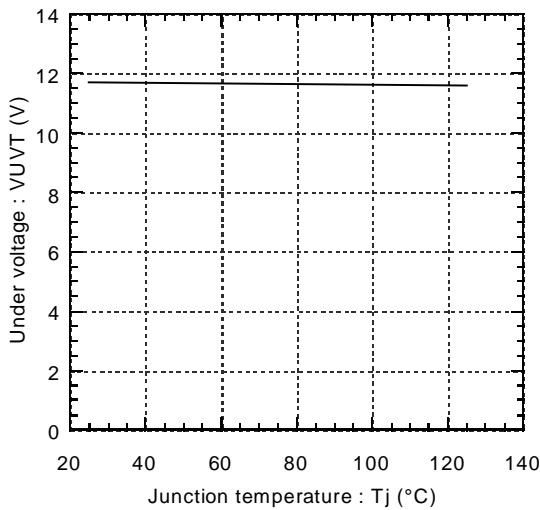
Power supply current vs. Switching frequency
Tj=125°C (typ.)



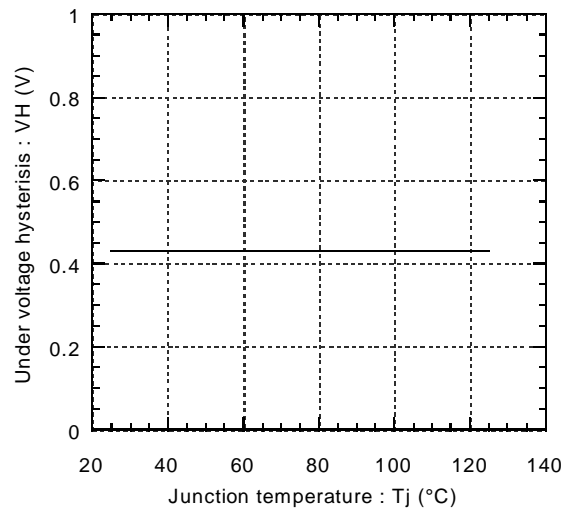
Input signal threshold voltage vs. Power supply voltage (typ.)



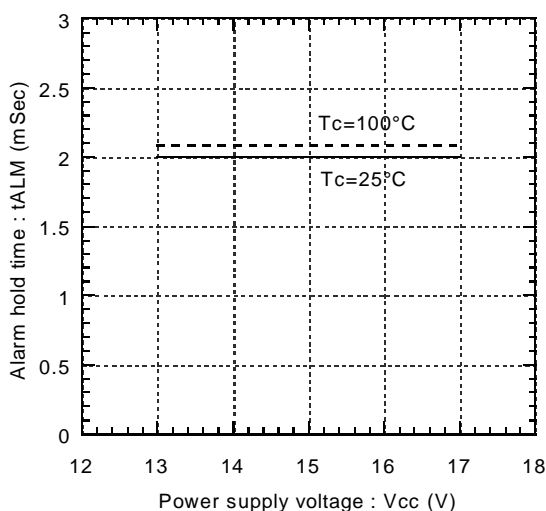
Under voltage vs. Junction temperature (typ.)



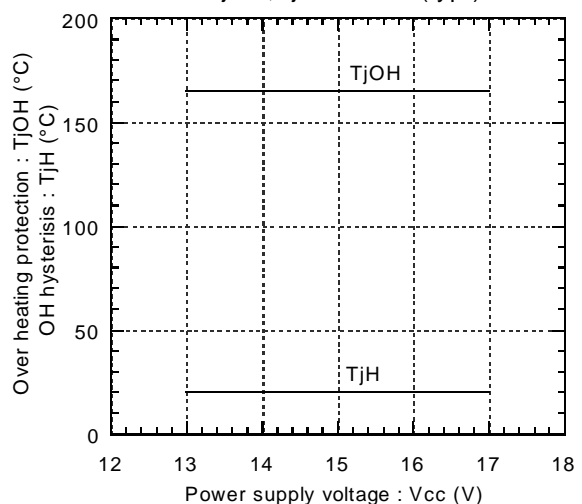
Under voltage hysteresis vs. Junction temperature (typ.)



Alarm hold time vs. Power supply voltage (typ.)

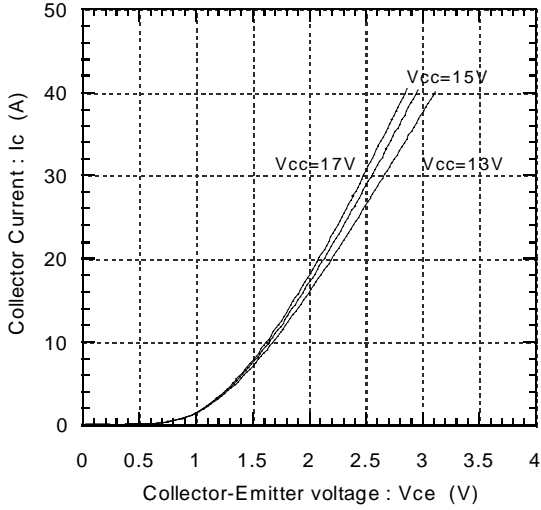


Over heating characteristics
TjOH, TjH vs. Vcc (typ.)

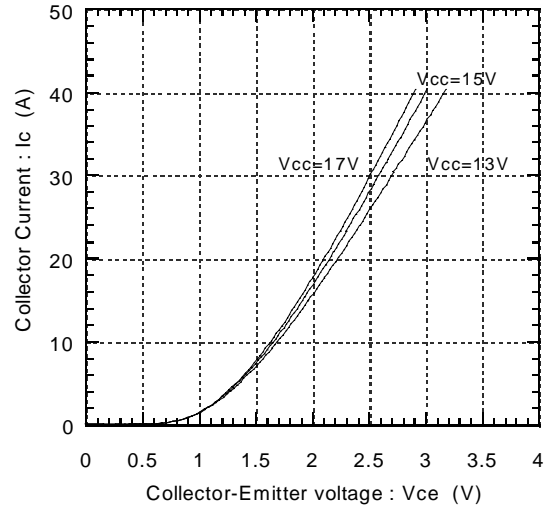


● Main circuit characteristics (Representative)

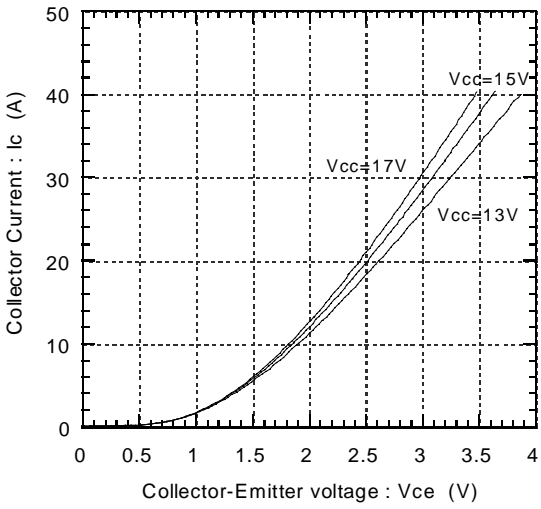
Collector current vs. Collector-Emitter voltage (typ.)
Tj=25°C / Chip



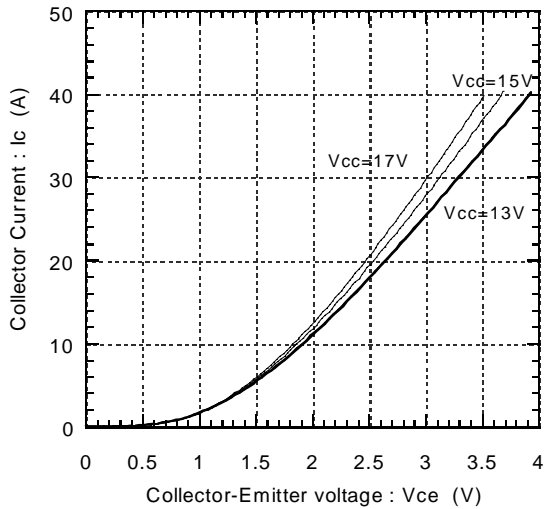
Collector current vs. Collector-Emitter voltage (typ.)
Tj=25°C / Terminal



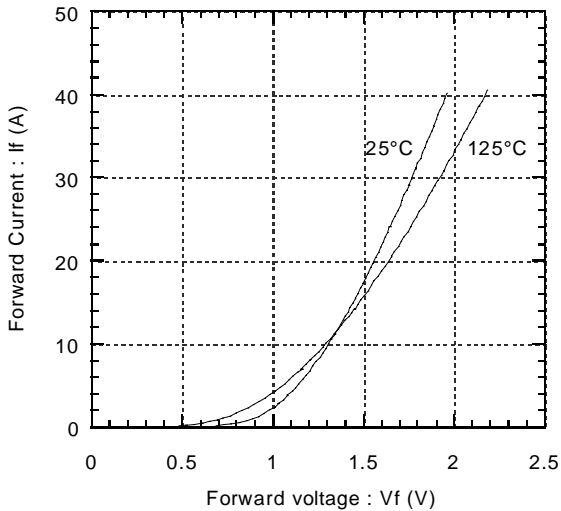
Collector current vs. Collector-Emitter voltage (typ.)
Tj=125°C / Chip



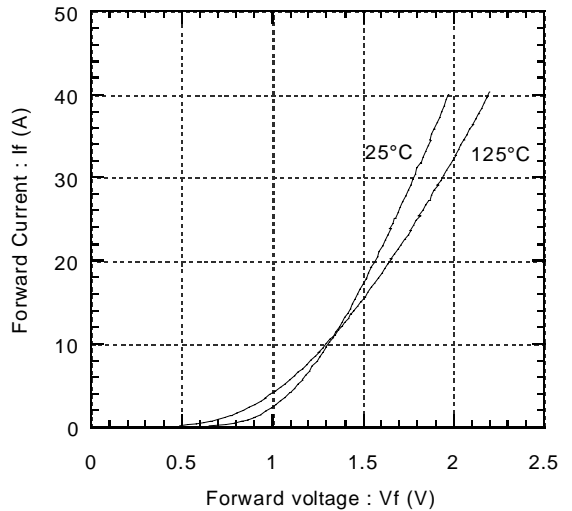
Collector current vs. Collector-Emitter voltage (typ.)
Tj=125°C / Terminal



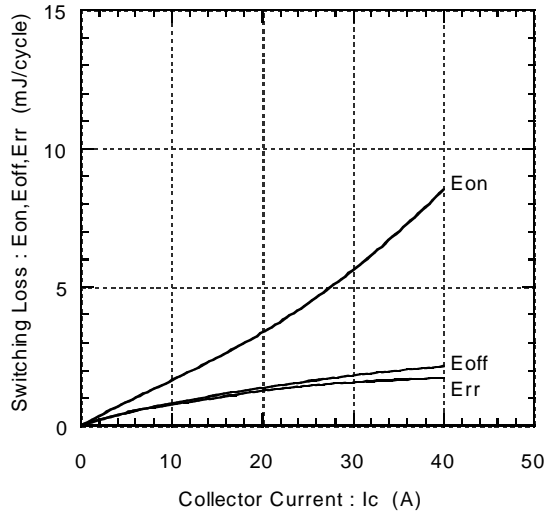
Forward current vs. Forward voltage (typ.)
Chip



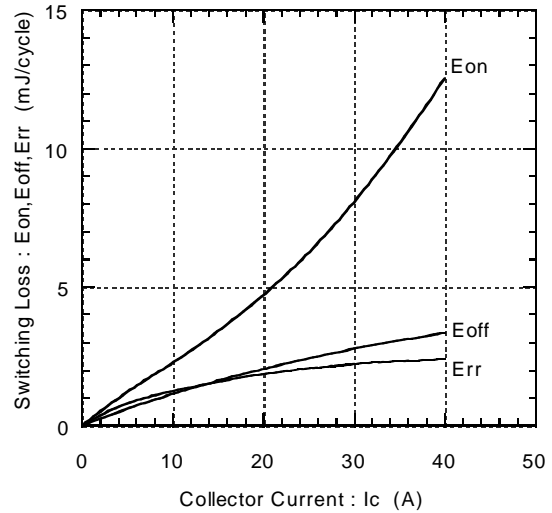
Forward current vs. Forward voltage (typ.)
Terminal



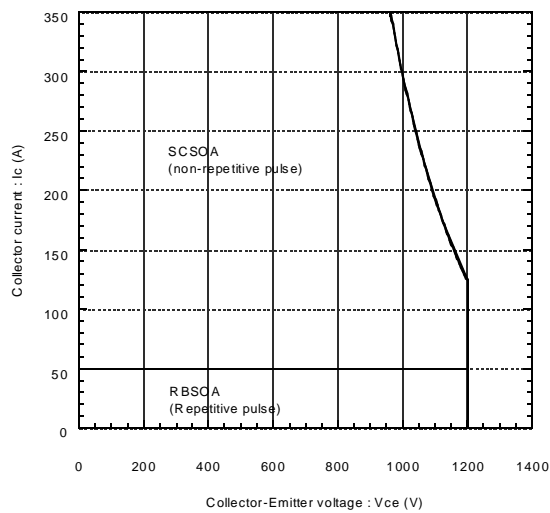
Switching Loss vs. Collector Current (typ.)
 $E_{dc}=600V, V_{cc}=15V, T_j=25^\circ C$



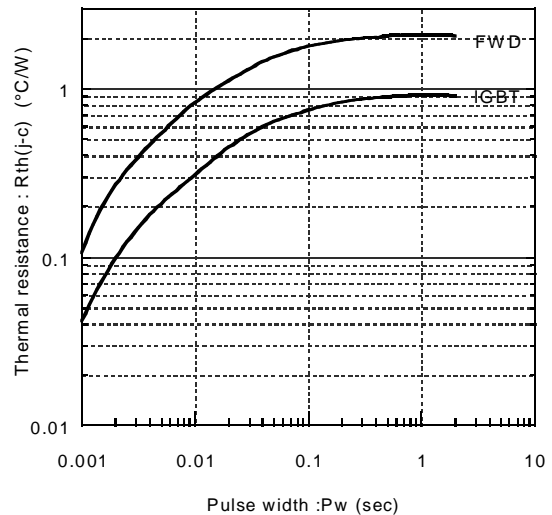
Switching Loss vs. Collector Current (typ.)
 $E_{dc}=600V, V_{cc}=15V, T_j=125^\circ C$



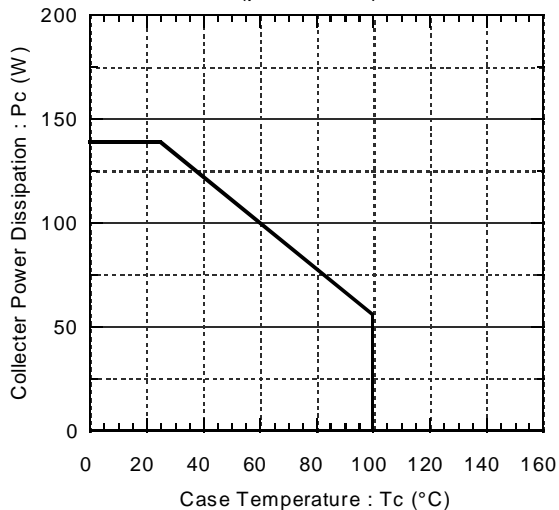
Reversed biased safe operating area
 $V_{cc}=15V, T_j=25^\circ C$ (min.)



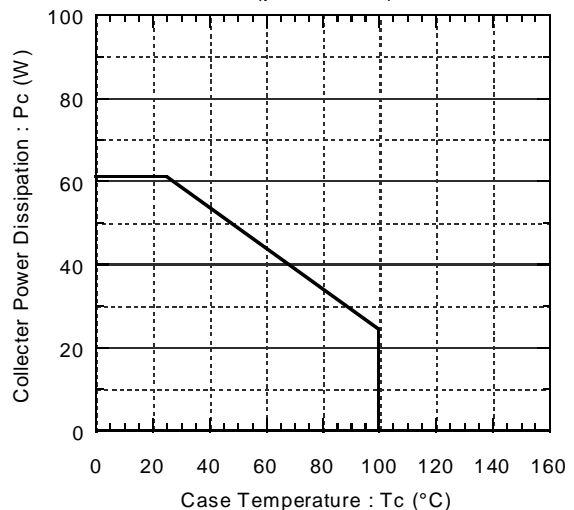
Transient thermal resistance (max.)



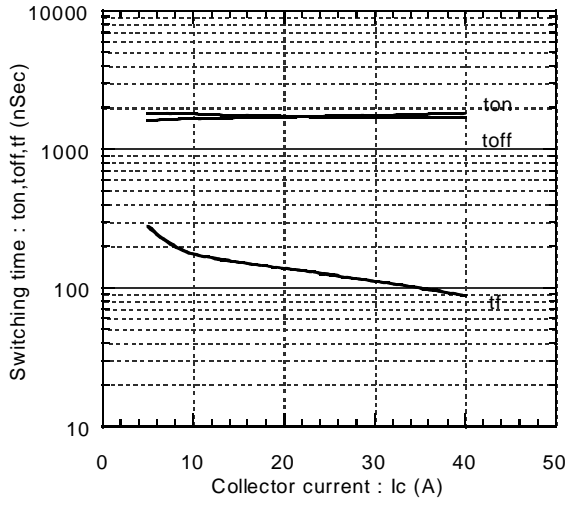
Power derating for IGBT (max.)
 (per device)



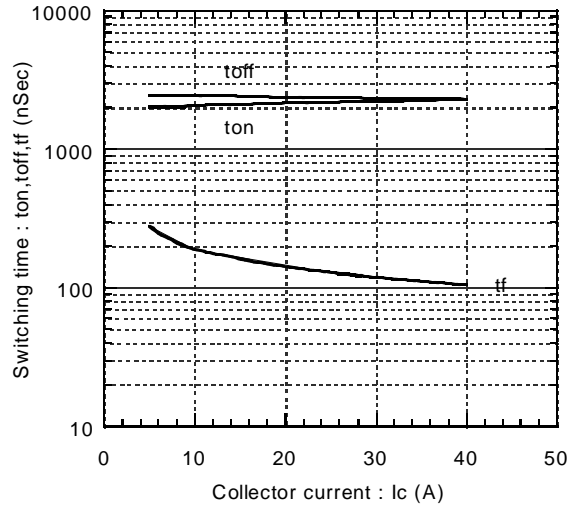
Power derating for FWD (max.)
 (per device)



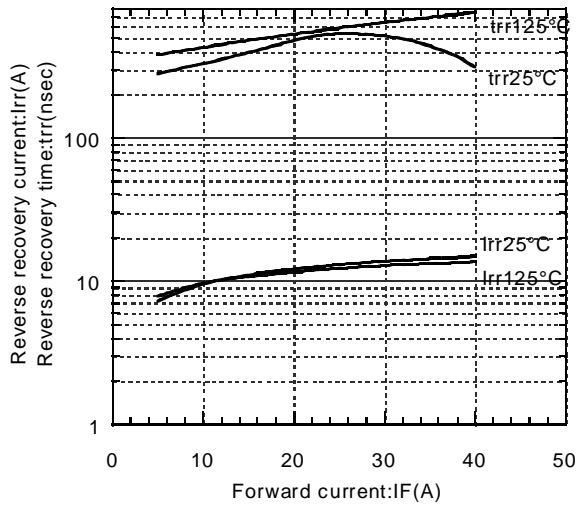
Switching time vs. Collector current (typ.)
 $E_{dc}=600V, V_{cc}=15V, T_j=25^\circ C$



Switching time vs. Collector current (typ.)
 $E_{dc}=600V, V_{cc}=15V, T_j=125^\circ C$



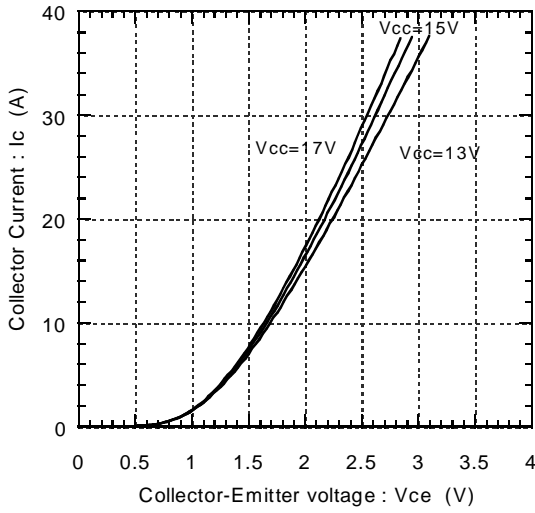
Reverse recovery characteristics
 t_{rr}, I_{rr} vs. I_F (typ.)



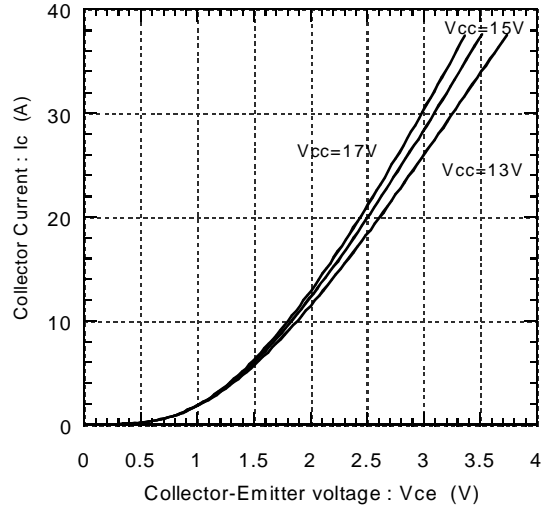
Characteristics

Dynamic Brake Characteristics (Representative)

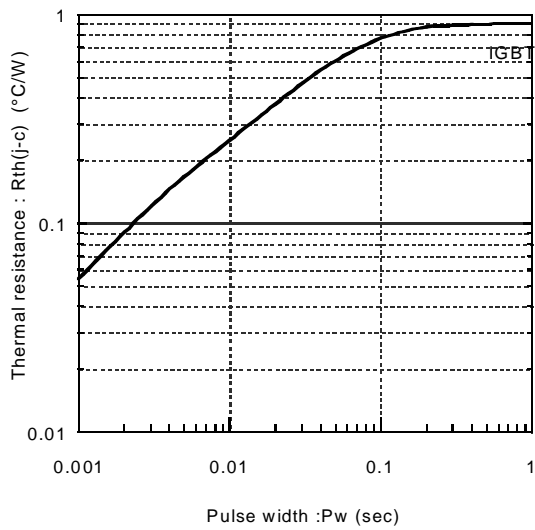
Collector current vs. Collector-Emmitter voltage (typ.)
Tj=25°C



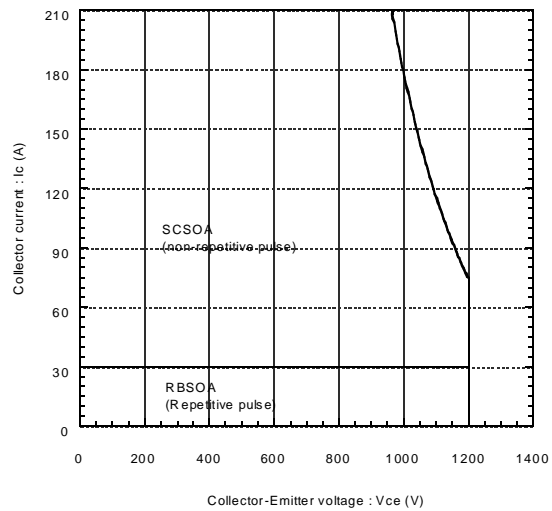
Collector current vs. Collector-Emmitter voltage (typ.)
Tj=125°C



Transient thermal resistance (max.)



Reversed biased safe operating area
Vcc=15V, Tj<=125°C (min.)



Power derating for IGBT (max.)
(per device)

